**/PROG CONV\_TEST\_2**

LINE\_TRACK;

LINE\_TRACK\_SCHEDULE\_NUMBER : 0;

LINE\_TRACK\_BOUNDARY\_NUMBER : 0;

CONTINUE\_TRACK\_AT\_PROG\_END : TRUE;

/MN

1: LBL[25] ;

2:L P[1] 1300mm/sec CNT100 INC ;

3: JMP LBL[25] ;

4: ;

/POS

P[1]{

GP2:

UF : 0, UT : 1,

J1= -200.000 deg

};

/END